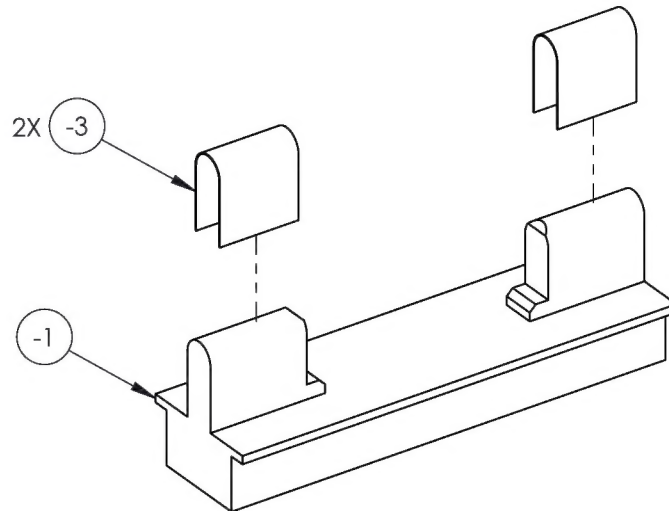


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/20/2016	RJC	JAG



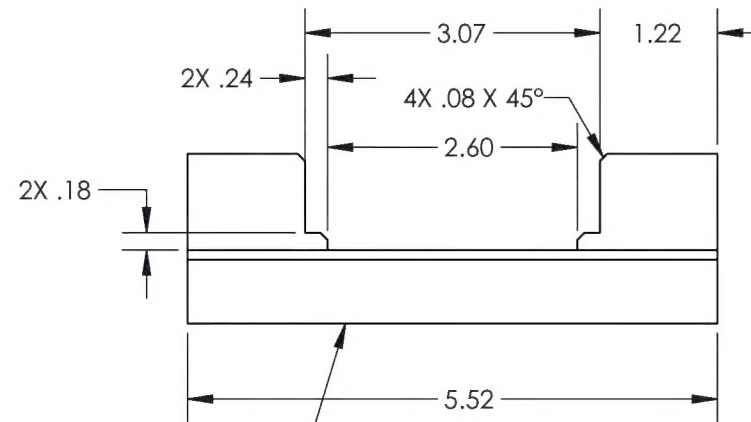
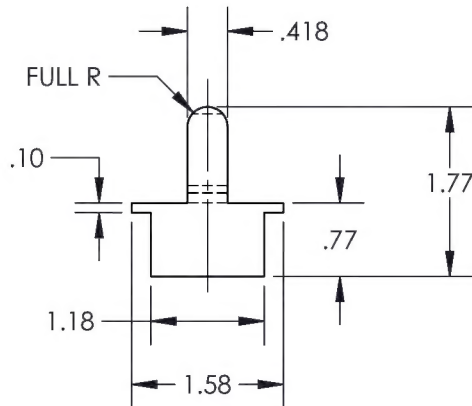
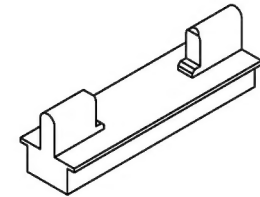
NOTE:
REFERENCE EUROCOPTER T/N 105-31762W4.

DART AEROSPACE																															
TITLE RECEPTACLE																															
DWG NO. RBE105-31762W4	REV 1																														
<table border="0"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>TREAT</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>FINISH</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125° ✓</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>DRAWN BY:</td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED:</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>OPPS APPR:</td> <td>AFTER PLATING</td> </tr> <tr> <td>QA APPR:</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td>APPROVED:</td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td>SCALE</td> <td>USED ON MODEL</td> </tr> <tr> <td>1:2</td> <td>EC145</td> </tr> <tr> <td>DATE</td> <td>SHEET 1 OF 3</td> </tr> <tr> <td>12/29/2015</td> <td></td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT	DIMENSIONS ARE IN INCHES	TREAT	.XXX ± .005 FRACTIONS ± 1/8	FINISH	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125° ✓	SPEC	1. BREAK ALL SHARP EDGES	DRAWN BY:	.015 x 45° OR .015R	CHECKED:	2. DIMENSIONAL LIMITS APPLY	OPPS APPR:	AFTER PLATING	QA APPR:	3. INTERPRET DIM AND TOL PER	APPROVED:	ASME Y14.5M-2009	SCALE	USED ON MODEL	1:2	EC145	DATE	SHEET 1 OF 3	12/29/2015	
MAT'L	UNLESS OTHERWISE SPECIFIED																														
HEAT	DIMENSIONS ARE IN INCHES																														
TREAT	.XXX ± .005 FRACTIONS ± 1/8																														
FINISH	.XX ± .01 ANGLES ± .5°																														
	.X ± .1 SURFACES = 125° ✓																														
SPEC	1. BREAK ALL SHARP EDGES																														
DRAWN BY:	.015 x 45° OR .015R																														
CHECKED:	2. DIMENSIONAL LIMITS APPLY																														
OPPS APPR:	AFTER PLATING																														
QA APPR:	3. INTERPRET DIM AND TOL PER																														
APPROVED:	ASME Y14.5M-2009																														
SCALE	USED ON MODEL																														
1:2	EC145																														
DATE	SHEET 1 OF 3																														
12/29/2015																															

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061		2
			-3	2	TAPE W/ADH. BACK	PTFE	.012 X 1 (PORT PLASTICS 6093-10 #A1E10005) MOD.	3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N,
MADE IN USA

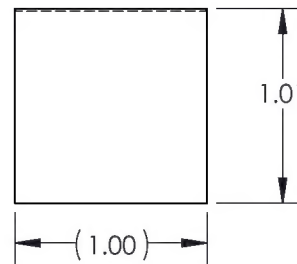
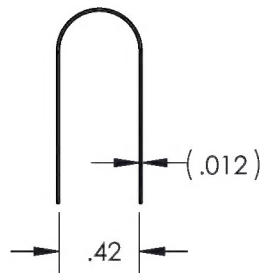
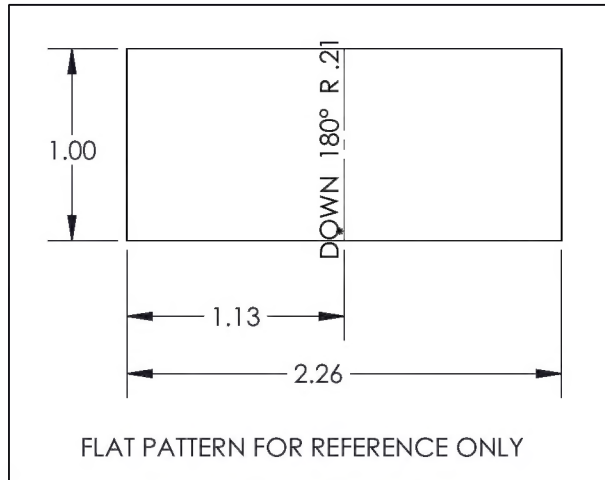
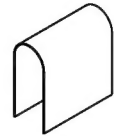
(-1)

SUPPORT

DART AEROSPACE	
TITLE RECEPTACLE	
DWG NO. RBE105-31762W4-1	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:2	DATE 12/29/2015
	SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

TAPE W/ADH. BACK

DART AEROSPACE	
TITLE RECEPTACLE	
DWG NO. RBE105-31762W4-3	REV 1
MAT'L PTFE HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 12/29/2015
SHEET 3 OF 3	